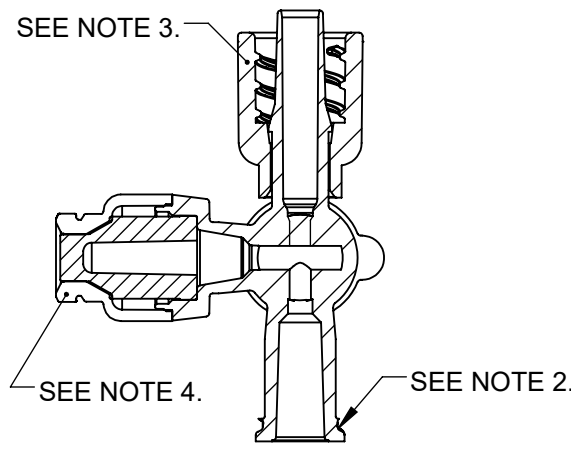
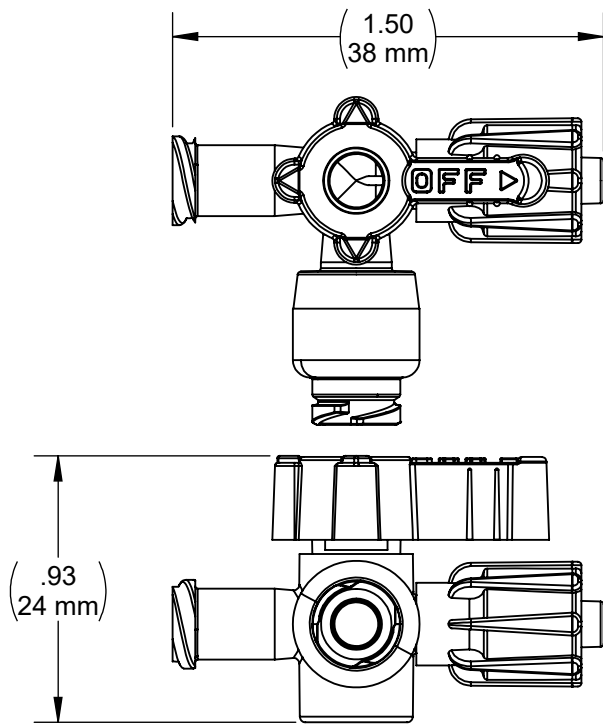
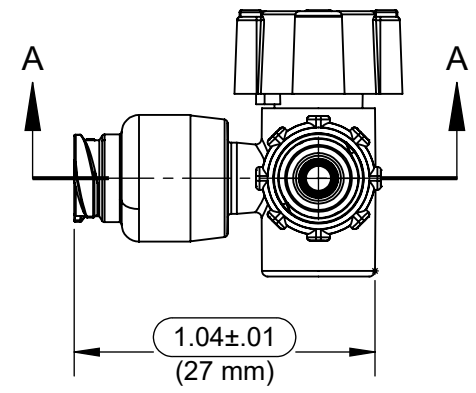
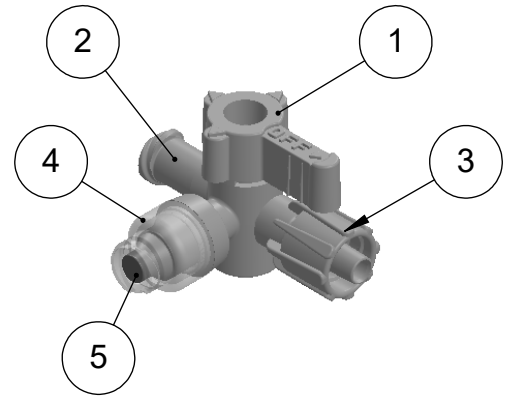


REV	DESCRIPTION (ECO)	DATE	APPROVED
D	ADD ISO80369-7 TO NOTES, ECO 8017	05/03/18	AK
E	CORRECT TYPO ON BOM. SHEET 2. eco 8615	05/24/19	AK



SECTION A-A
SCALE 1.5 : 1



NOTES:

1. SUFFIX "X" INDICATES HANDLE COLOR: W - WHITE
2. FEMALE LUER CONFORMS WITH ISO594-2.
3. MALE LUER CONFORMS WITH ISO594-2.
4. SWABABLE FEMALE LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.
5. CRITICAL DIMENSIONS CIRCLED, AND SUBJECT TO INSPECTION.
6. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
7. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL IN METRIC BELOW.

QUALITY CRITERIA:

O.D. FLASH: .020 MAX. (0.5mm)
GATE VESTIGE: .020 MAX. (0.5mm)
EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm ² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY KJS	DATE 6/6/14
APPROVED BY	DATE
MATERIAL	
FINISH	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION

HR® Halkey-Roberts®

TITLE
4-WAY SWABABLE STOPCOCK ASSY. L HANDLE

SIZE
A

SCALE
2:1

DRAWING NO.
C245834024X

REV
E

DO NOT SCALE DRAWING

SHEET
1 OF 2

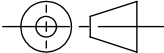
DRAWING NO. C245834024X	REV E	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			D	ADD ISO80369-7 TO NOTES, ECO 8017	05/03/18	AK
			E	CORRECT TYPO ON BOM. SHEET 2. eco 8615	05/24/19	AK

BILL OF MATERIAL:

ITEM NO.	DESCRIPTION	MATERIAL
1	PLUG/HANDLE	HDPE MARLEX 9006
2	STOPCOCK BODY	Rx1805451118 PC, CLEAR
3	LOCKING NUT	Rx1805451118 PC, CLEAR
4	SWABABLE CAP	Rx1805451118 PC, CLEAR
5	SWABABLE STEM	LR 3003/40 WACKER ELASTOSIL SILICONE, W/ BLUE COLORANT K-75238

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
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DRAWN BY	Author	DATE	6/6/14
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 	
SIZE	A	DRAWING NO.	C245834024X
SCALE	2:1	DO NOT SCALE DRAWING	
TITLE		4-WAY SWABABLE STOPCOCK ASSY. L HANDLE	REV E
		SHEET	2 OF 2